









		A M P S																							
		0.5	1	2.5	5	10	15	20	30	40	60	80	100	125	150	175	200	225	250	275	300	350	400	450	500
	Stick	Grey							9	10	11			12				13			Grey				
	Mild Steel Mig with Argon	Grey											10	11	12				13			Grey			
	Mild steel Mig with CO ₂	Grey								10	11	12	13				Grey								
	Aluminum Mig	Grey											10	11	12		13		Grey						
	Tig	Grey					9	10	11		12	13			Grey										
	FCAW	Grey												10		11	12	13	Grey						
	Plasma Cutting	Grey											11			12			13			Grey			
	Plasma Welding	4	5	6	7	8	9	10	Grey																